

SpeedyPacker system

Procedure for replacing the Teflon Tape on the front sealing jaw.

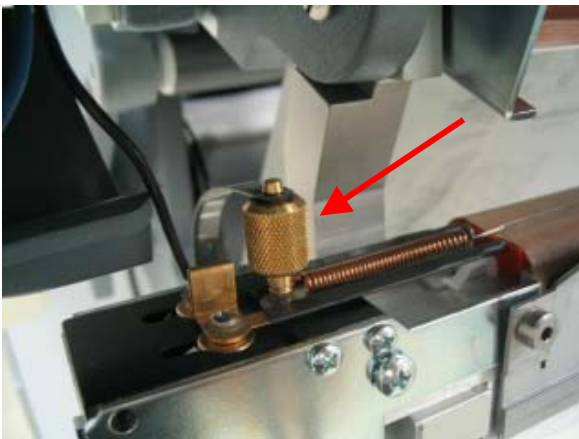
This procedure must be carried out by trained and qualified personnel



1) Turn OFF the SpeedyPacker, open the front cover and lower the black/red brackets.



2) Loosen the bolt at the right side of the front sealing jaw and lower the film guide bar (metal plate) on one side.



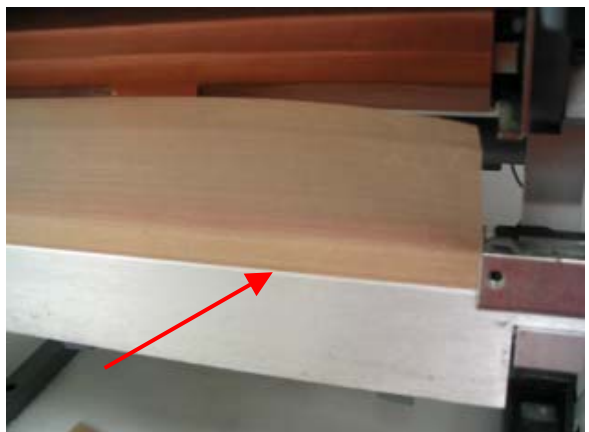
3) Loosen the brass bolts at the left and the right side and lift the crosscut wire from the contact pins.



4) Remove the old Teflon tape from the front sealing jaw.



5) Be sure that the orange rubber pad and the sealwires are still in place.



6) Remove the protective plastic from the adhesive area of the new tape, and place the adhesive part of the tape on the front jaw just above the groove.

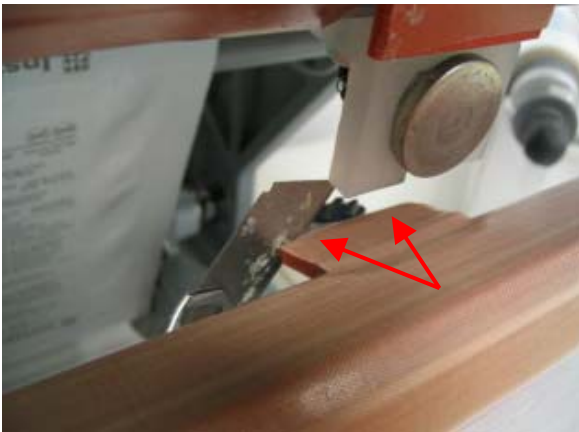
Procedure for replacing the Teflon Tape on the front sealing jaw, continued



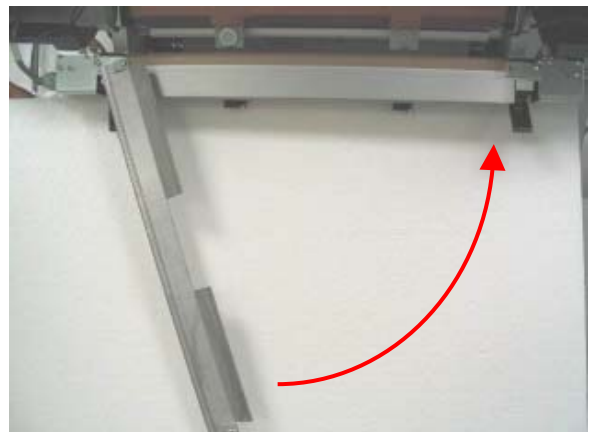
7) Use a knife to cut the tape right next to the two places where the rubber pad is sticking out.



8) After cutting the tape, press the adhesive part of the tape on the rear side of the front sealing jaw.



9) Cut the tape just above the two round magnets. To let the system run properly, the tape must be free from the magnets.



10) - Re-install the wire
- Re-install the film guide bar
- Raise the front sealing jaw and latch the black plastic brackets
- Close the front cover and turn ON the SpeedyPacker.