

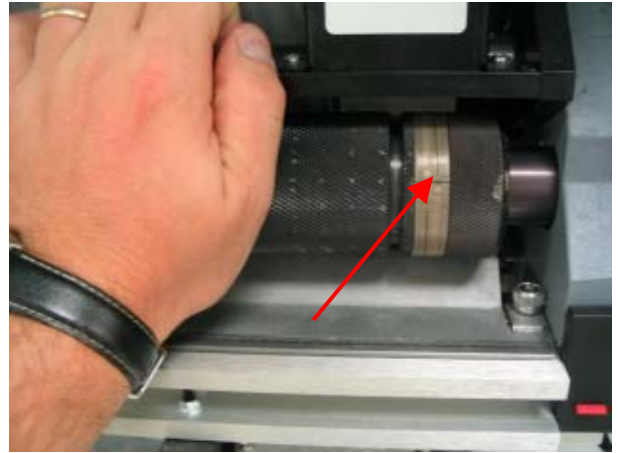
SpeedyPacker system

Procedure for replacing the Edge Seal Wire.

This procedure must be carried out by trained and qualified personnel



1) Turn OFF the SpeedyPacker and open the front cover.



2) Turn the black film roller with your hand until the end parts of the Teflon tape is in front of you.



3) Remove the old tape from the roller.



4) You can use a little allen tool to remove/lift the seal wire from the contact pin.



5) Turn the black film roller with your hand to remove the edge seal wire.



6) Use a scotch pad to clean the edge seal ring.

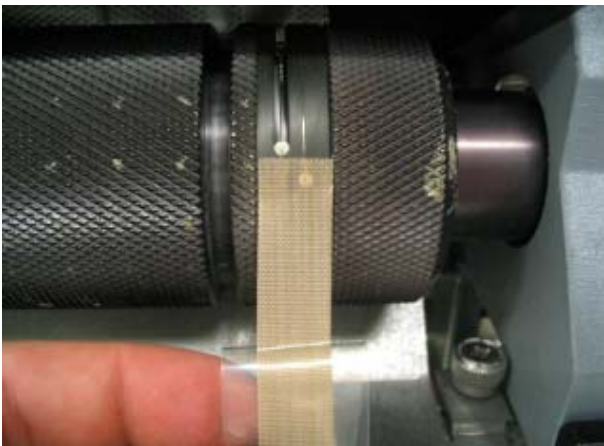
Procedure for replacing the Edge Seal Wire, continued



7) Slide one end of the new wire over the contact pin.



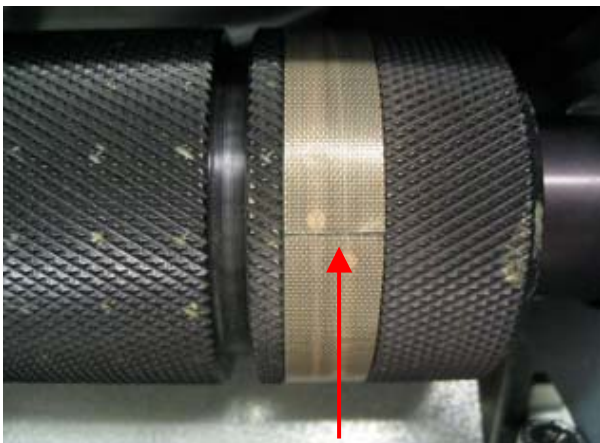
8) Turn the film roller with your hand and guide the wire in the groove of the edge seal ring. You can use a little allen tool to slide the end of the wire over the contact pin.



9) Remove the first part of the plastic protection from the new Teflon tape, and place one end of the tape on the edge seal ring.



10) Turn the film roller with your hand and guide the Teflon tape on to the edge seal ring.



11) Be sure there is no space between the two tape ends after it is placed.

12) Close the front cover and turn ON the SpeedyPacker.